

Clean, dispatchable power generation with hydrogen combustion coupled with TPV

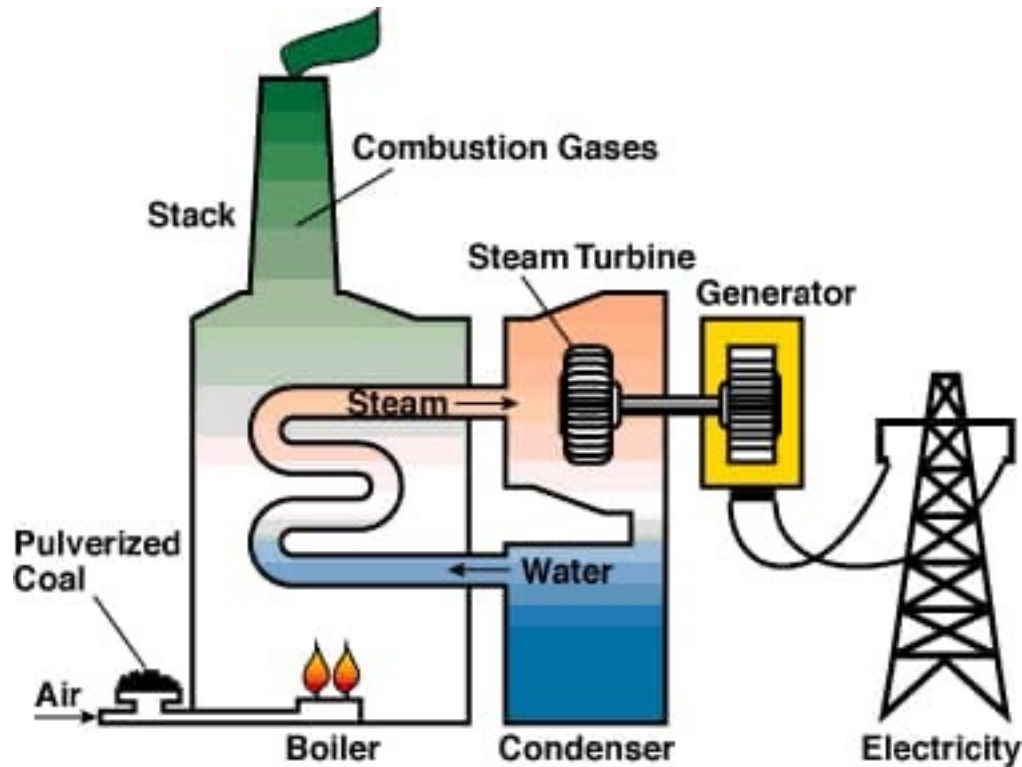
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Alina LaPotin, Santosh Shanbogue, Asegun Henry

Massachusetts Institute of Technology

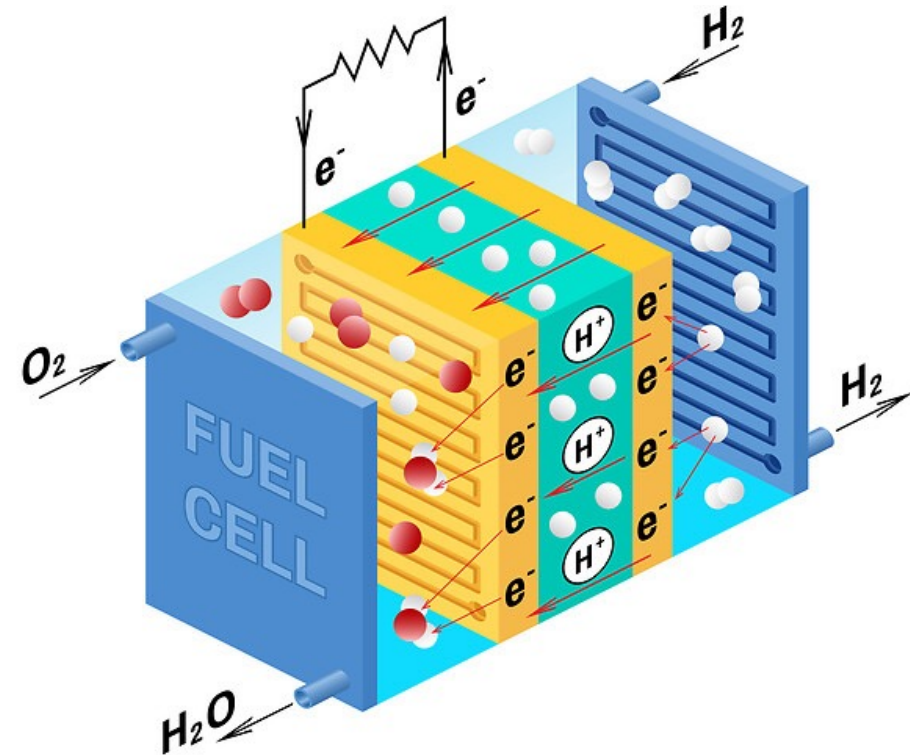
TPV-14 Conference

31 May 2023

Existing power generation is inelegant

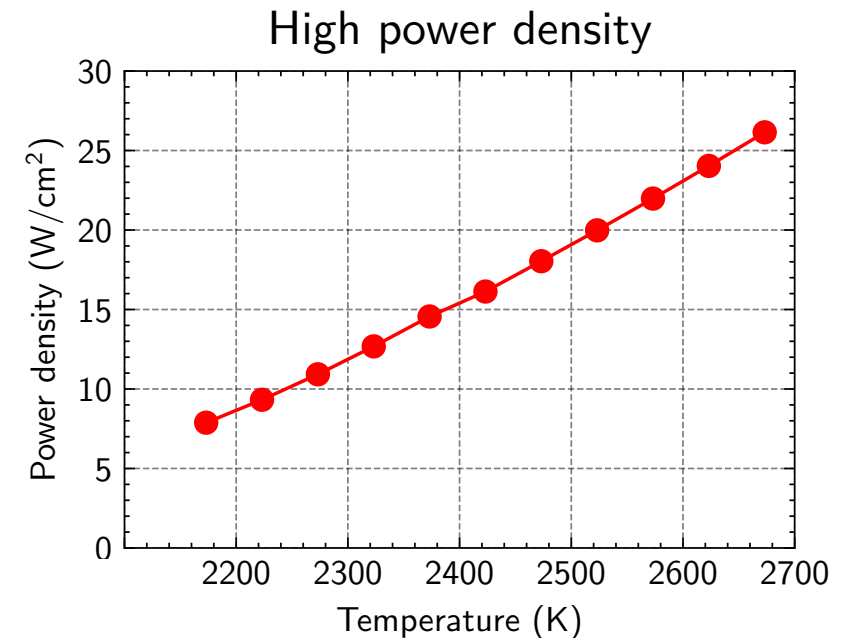
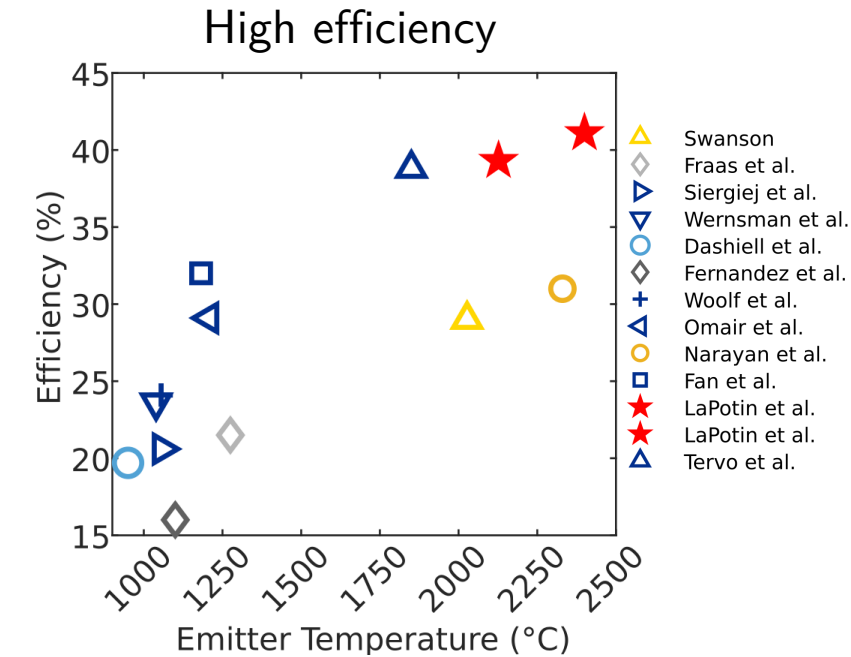
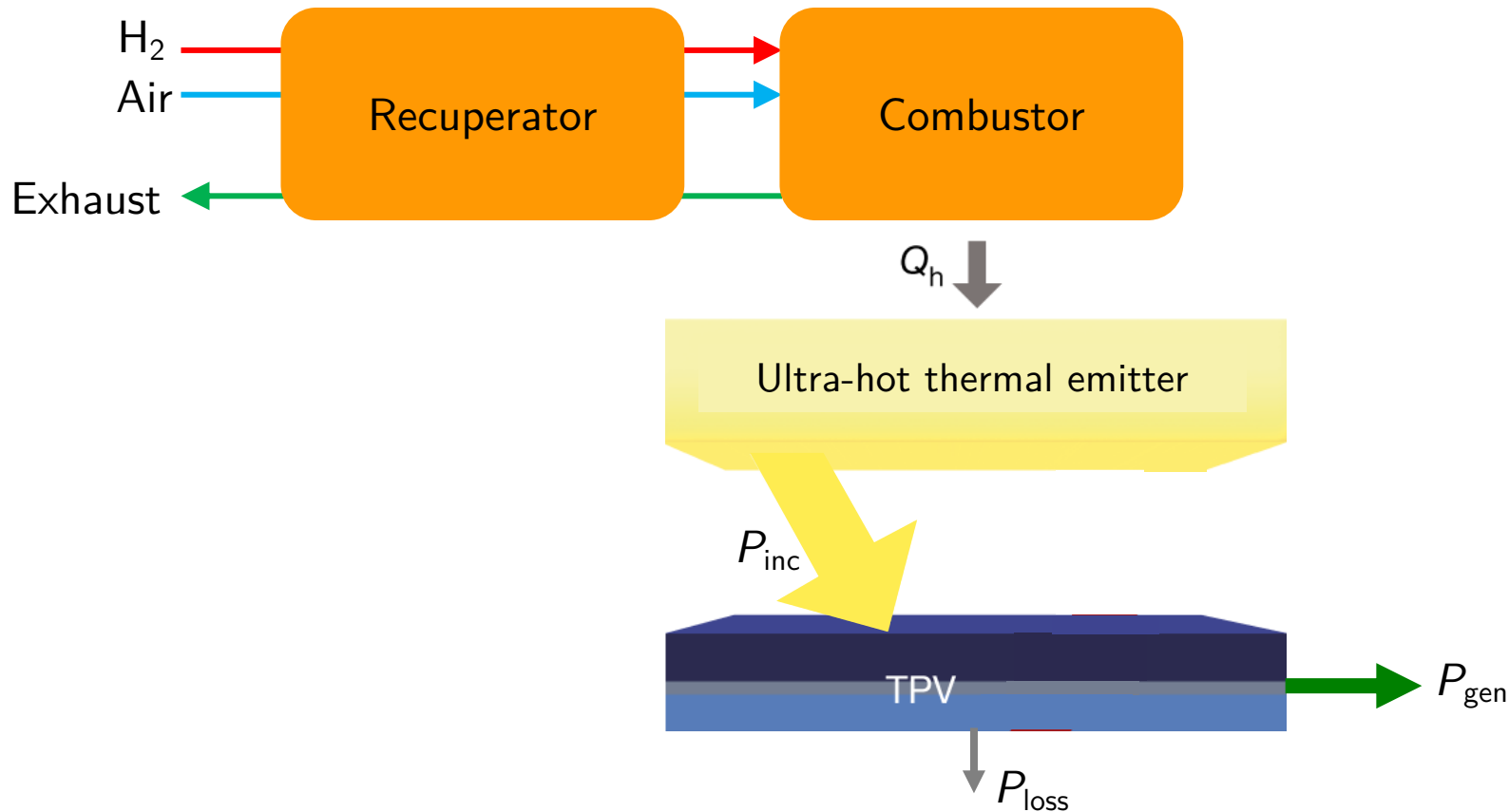


High-temperature, heavy rotating machinery

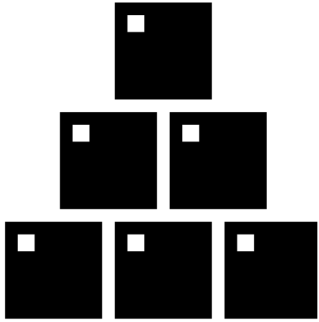


Expensive catalytic process, low power density

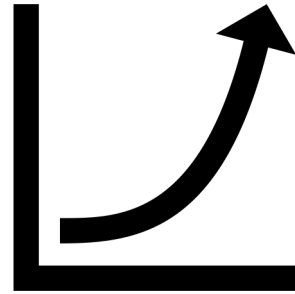
Combustion-powered TPV is a promising alternative



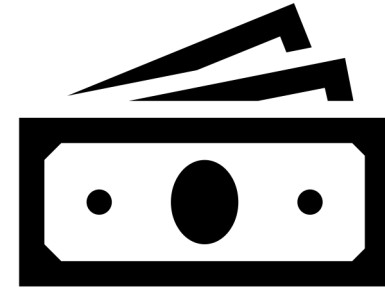
Challenges with combustion TPV



What materials
can we use?



Can we design a
scalable system?



How can we make it
cost-competitive?

What materials can we use?

Constraints and objectives

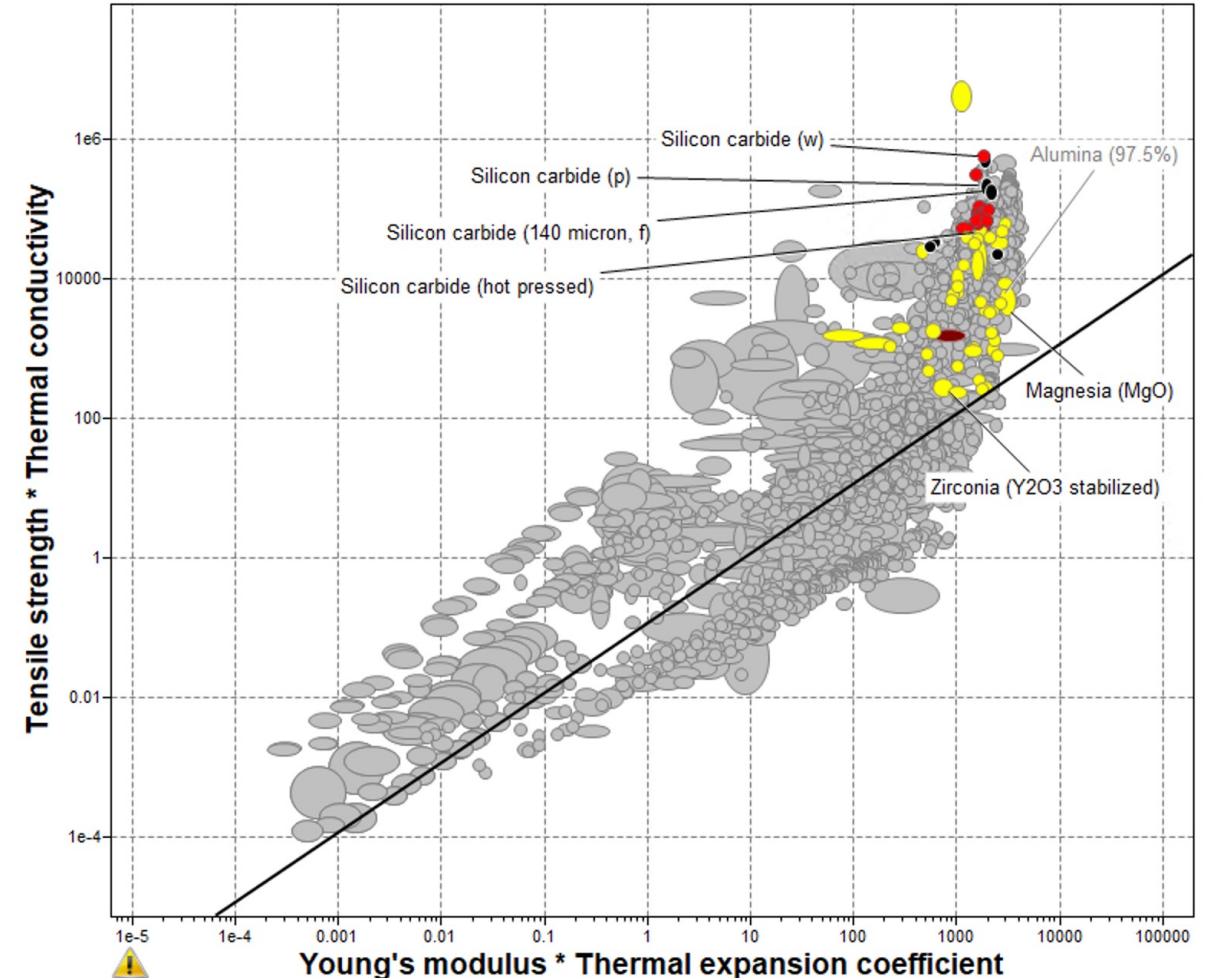
- Low thermal stresses
- High yield strength
- High thermal conductivity

Materials index: $\frac{\sigma_y k}{E \alpha}$

Filters

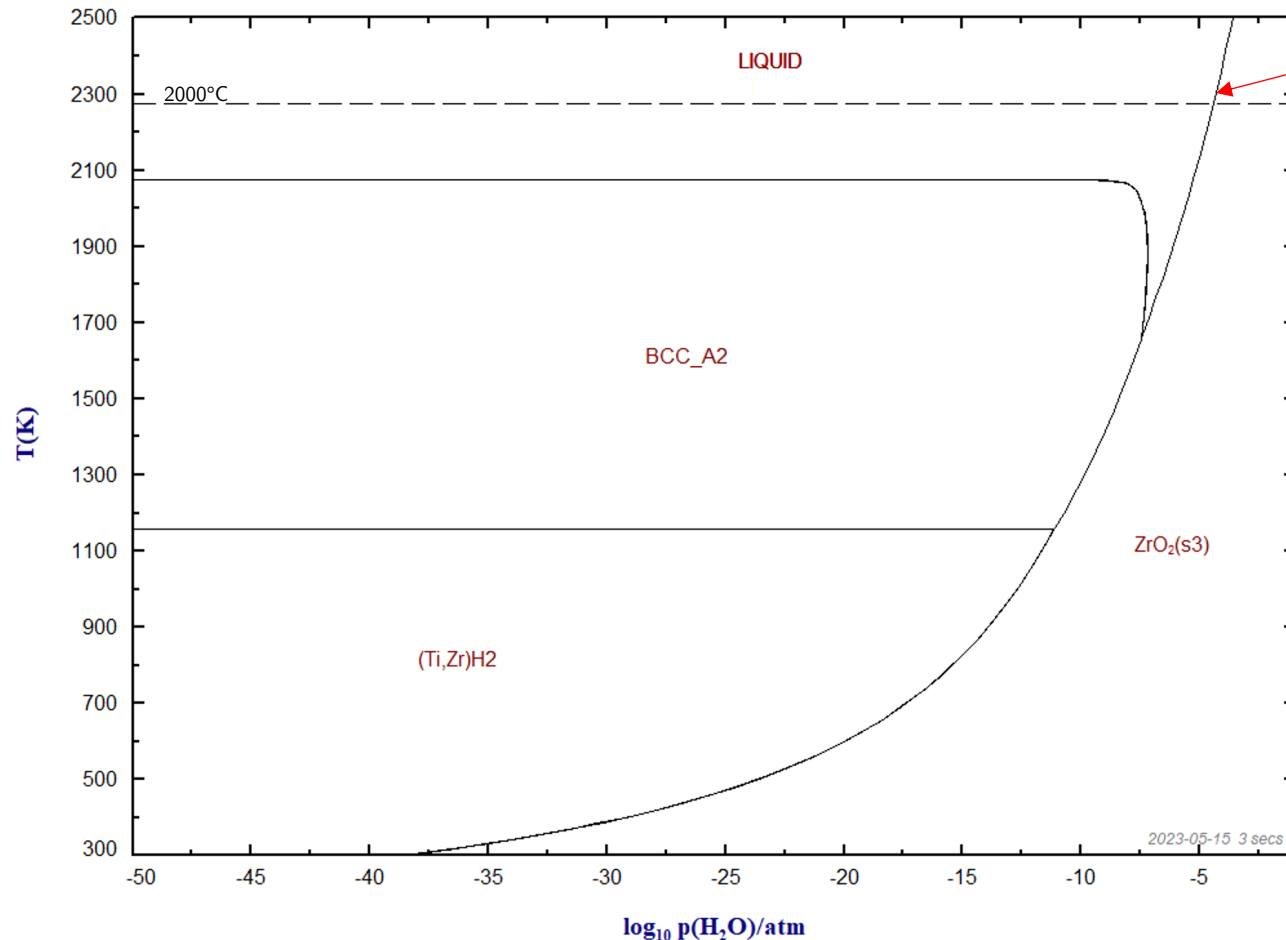
- Oxidation resistant
- High melting point / service temp

Oxides may reduce in a high-temp H_2 environment!
Add H_2O to change equilibrium state



Preventing ZrO_2 reduction in H_2 environment

ZrO_2 phase diagram with 1atm H_2 and varying H_2O pressure

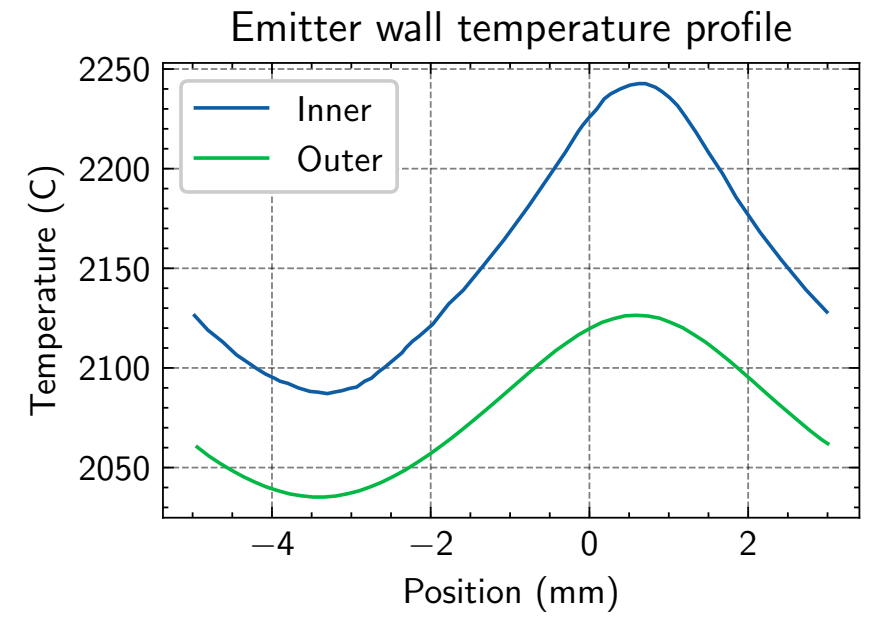
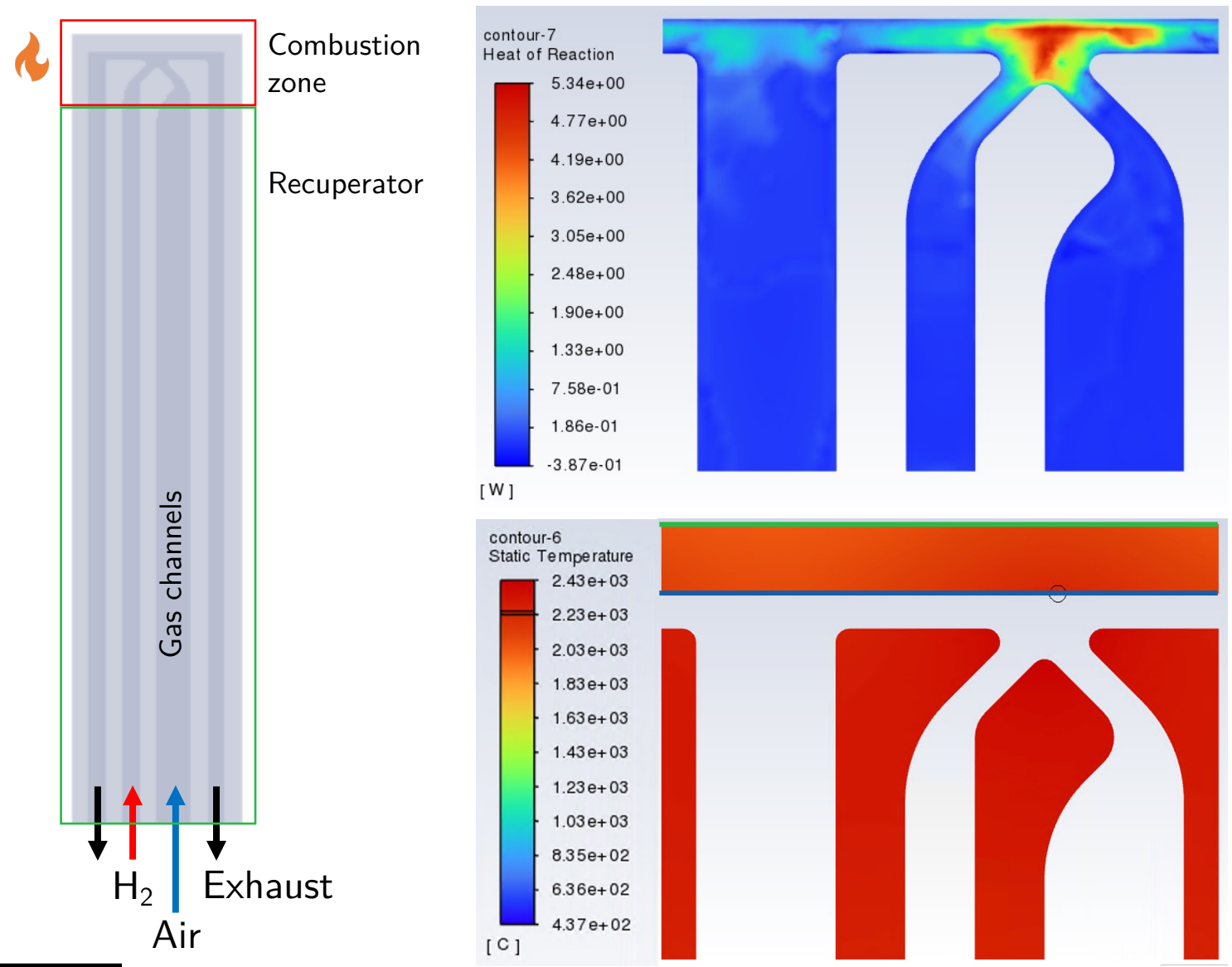


$\text{H}_2/\text{H}_2\text{O}$ ratio of at most 10^4 required
At least 100 ppm H_2O prevents reduction @ 2000C

Environment	Adiabatic flame temperature (C)
1atm H_2	2108.87
1atm H_2 + 100ppm H_2O	2108.81

Challenge #1: Materials selection ✓

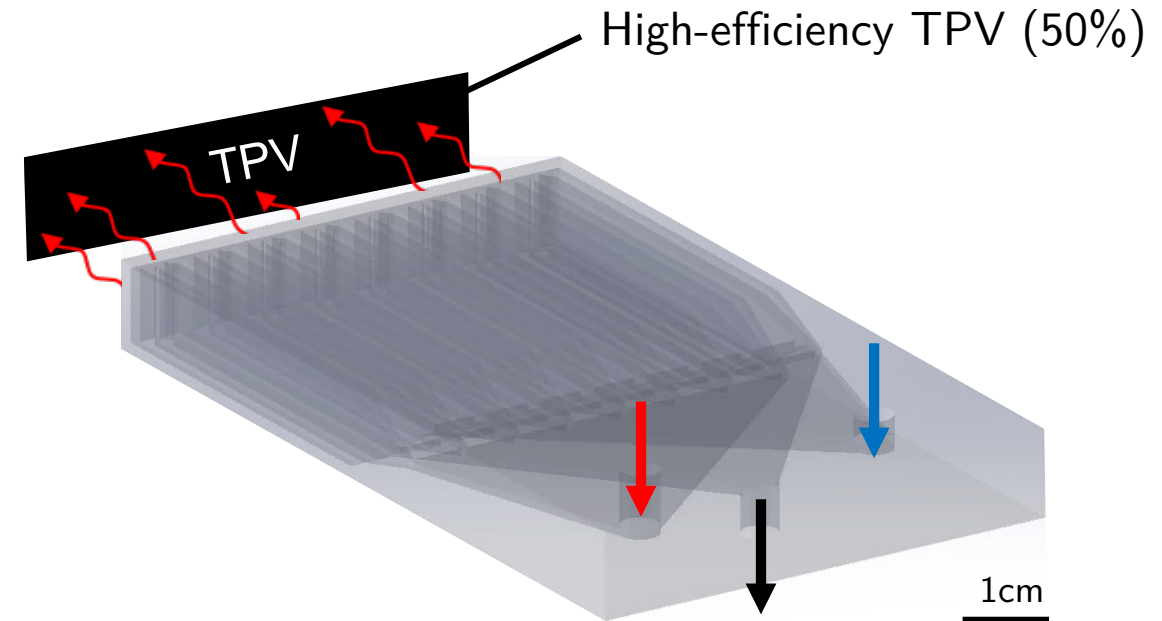
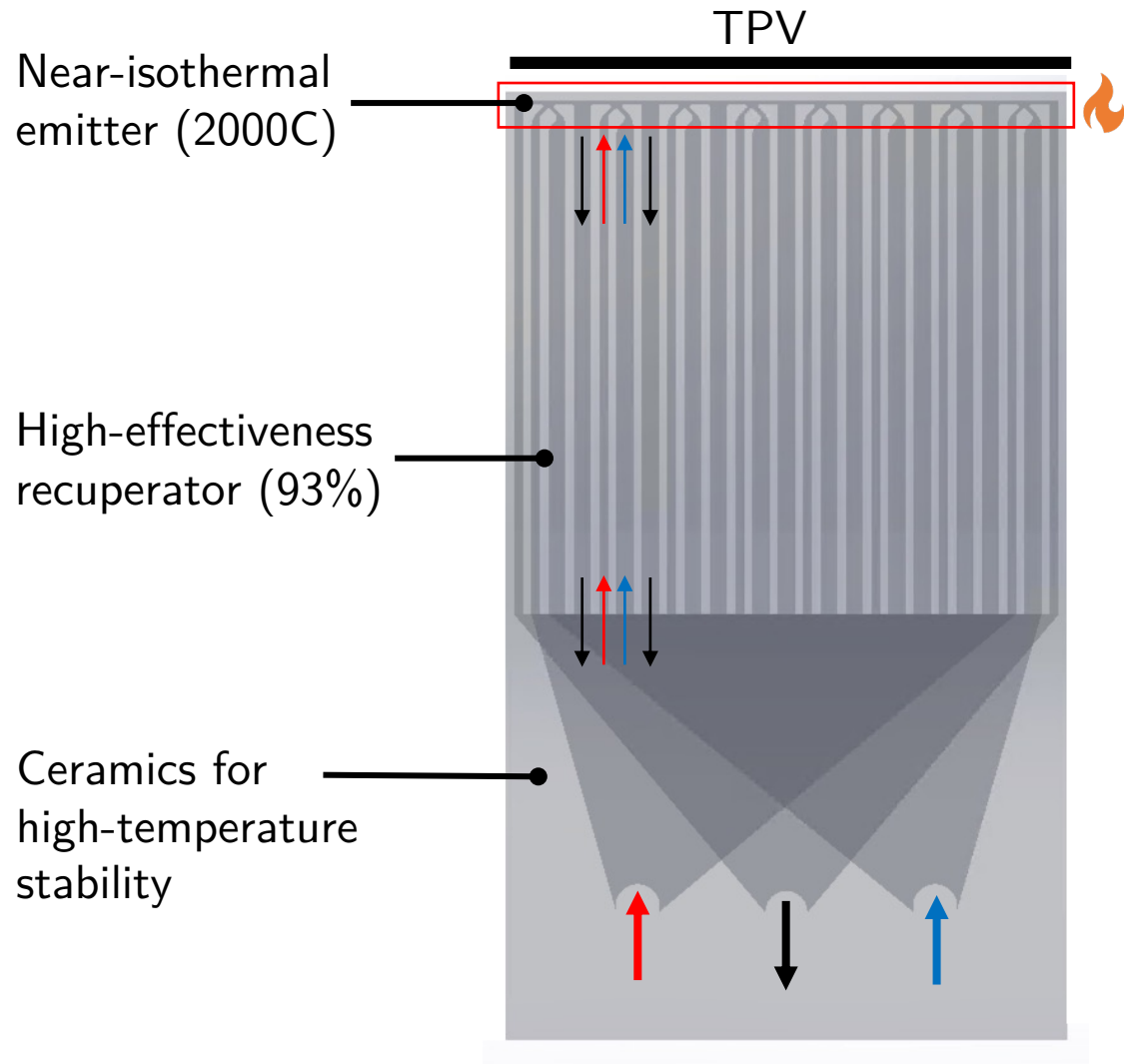
Scalable combustor design with near-isothermal emitter



Recuperator design

	Efficiency (%)	
	LHV	HHV
10 cm	93	80
50 cm	99	93

Combustor integration with TPV



→ H₂
→ Air
→ Exhaust

Fuel-to-electricity efficiency: ~47%

Modular design enables stacking to reach large length scales

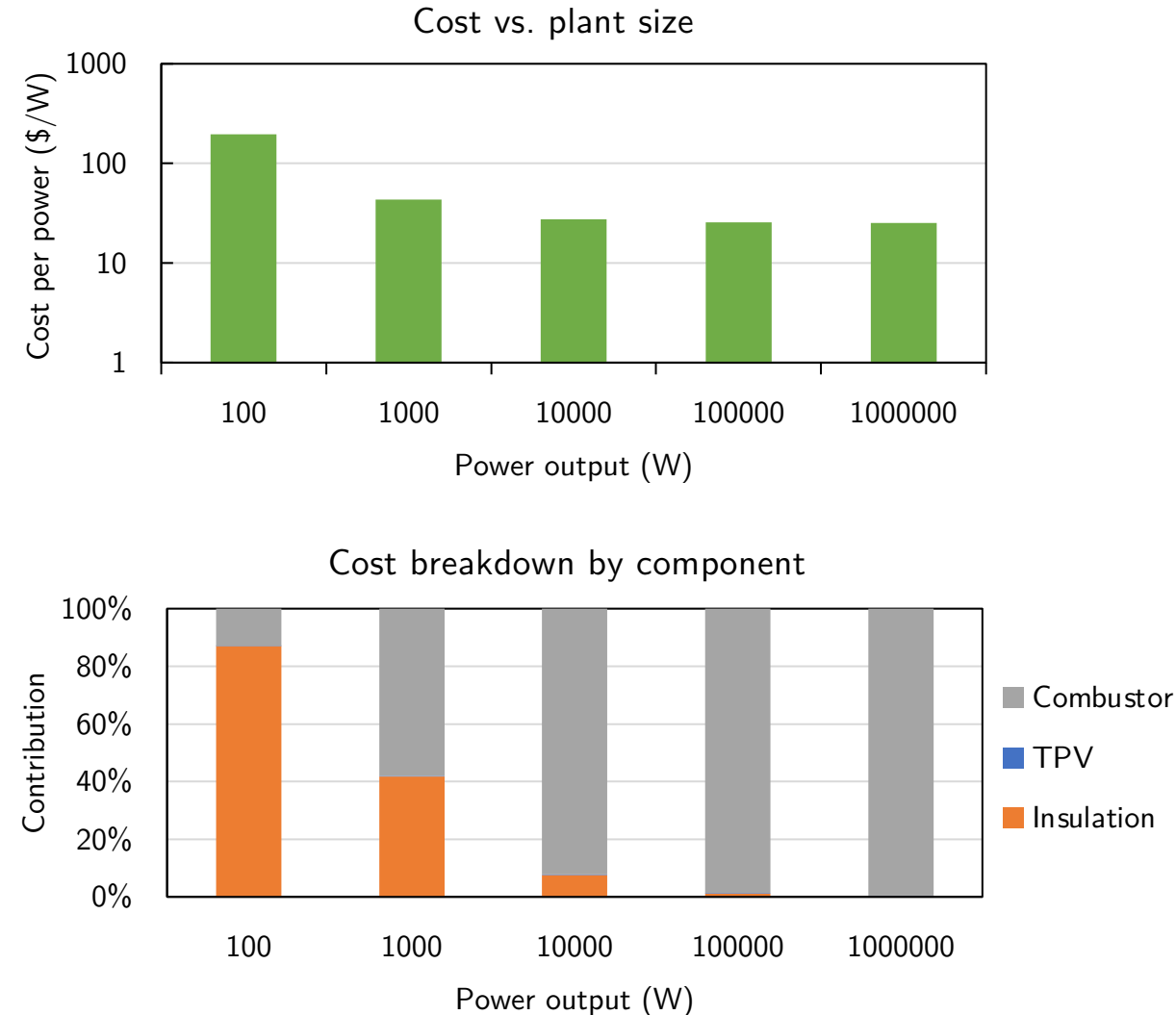
Challenge #2: Scalable combustor design ✓

Can we make it cost-competitive?

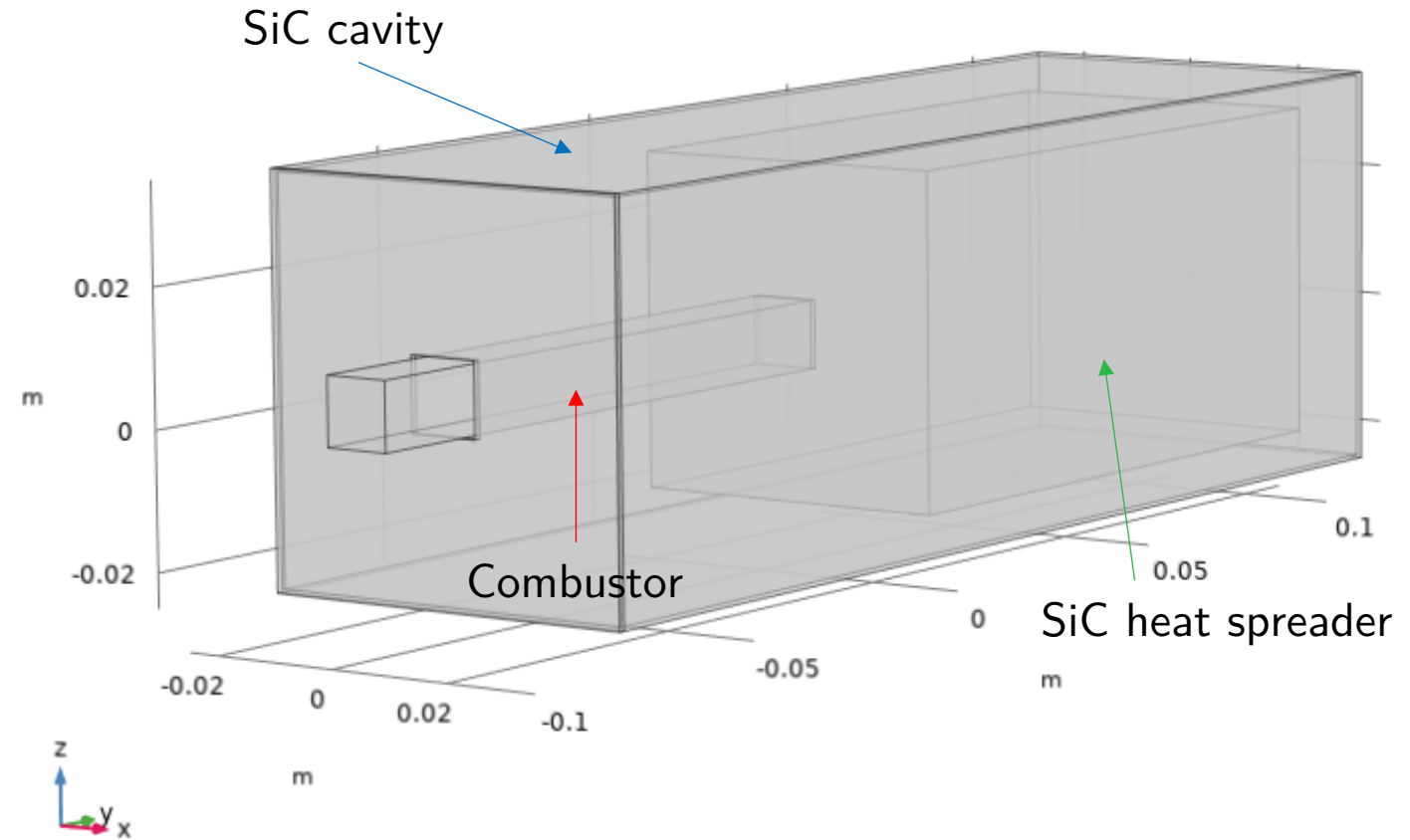
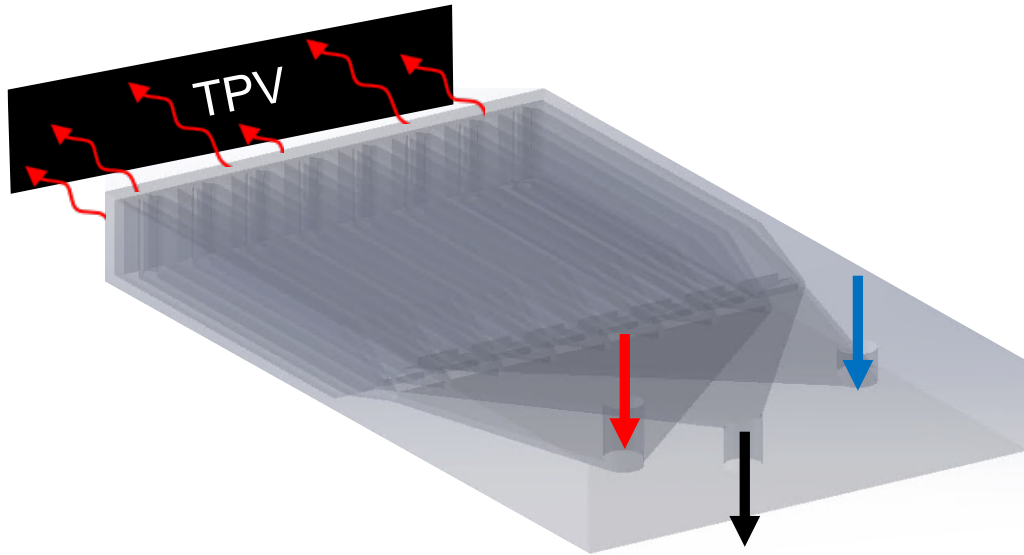
- 3D-printed combustor (quote): $\$42/\text{cm}^3$
- TPV cells: $\$1/\text{cm}^2$
- TPV power output: $5\text{W}/\text{cm}^2$
- Insulation cost: $\$2000/\text{m}^3$

Solutions:

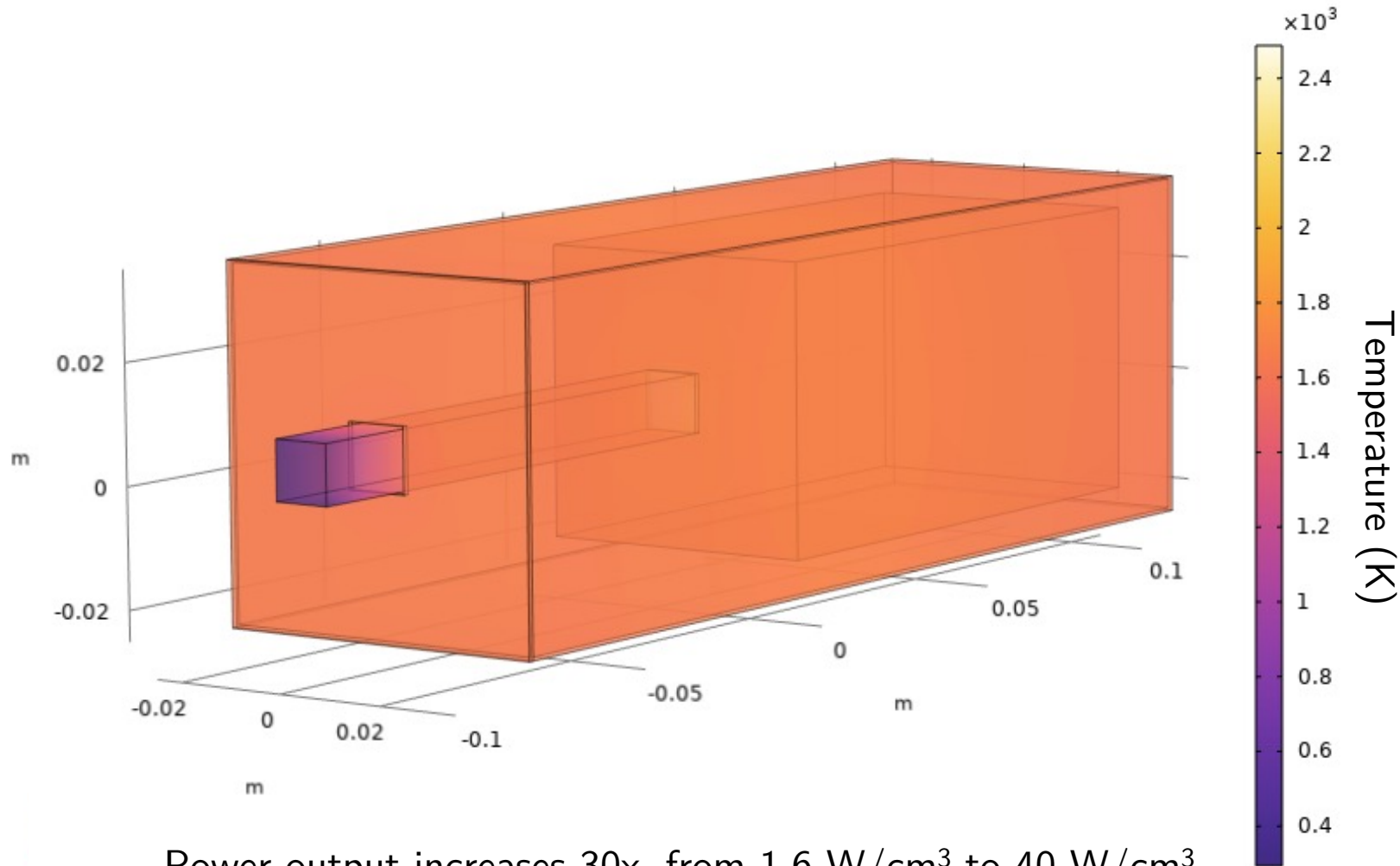
- Extract more power per combustor volume
- Decrease cost of manufacturing



Increase emitter surface area

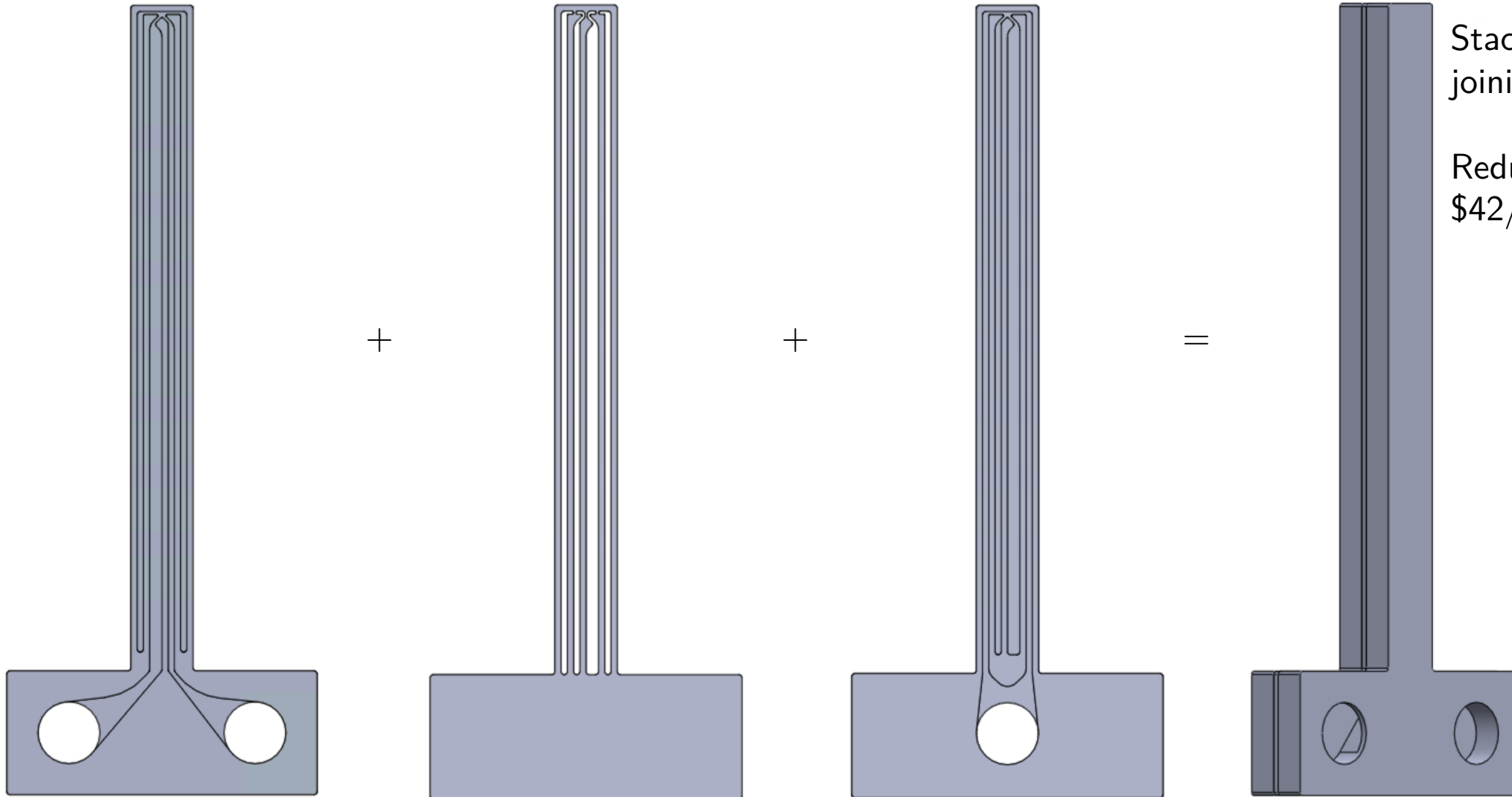


Increase emitter surface area



Power output increases 30x, from 1.6 W/cm^3 to 40 W/cm^3
(of combustor volume)

Design for manufacturability

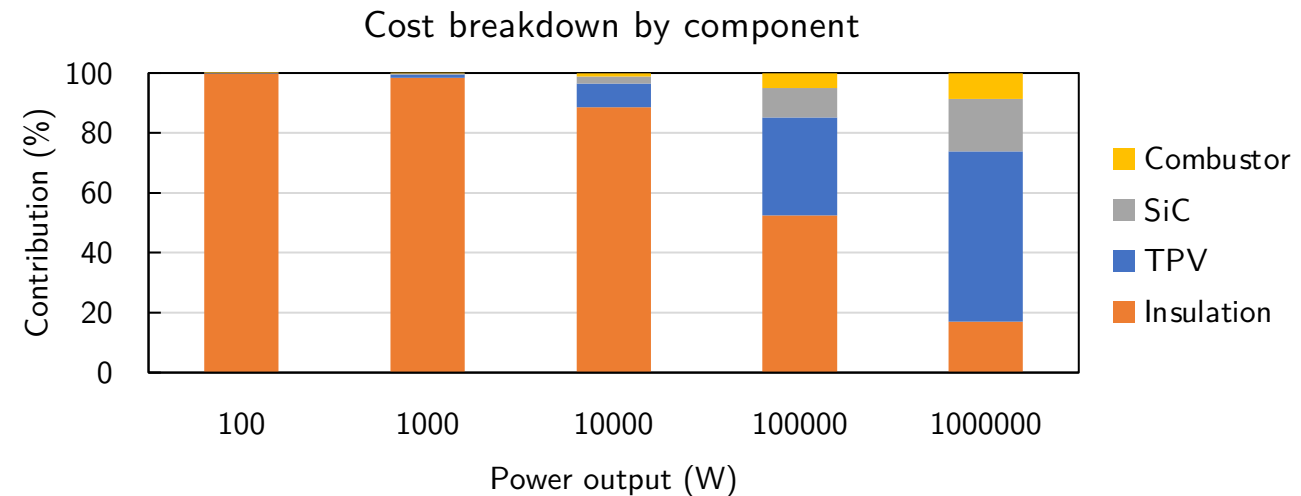
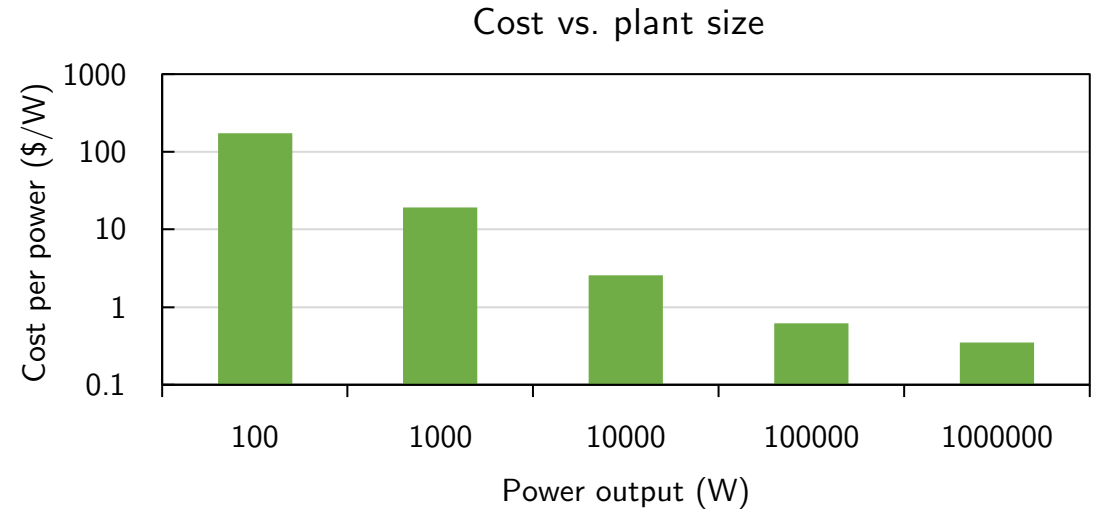


Stacked geometry allows joining of machined parts

Reduces cost 30x, from \$42/cm³ to \$1.5/cm³

Techno-economic analysis of new design

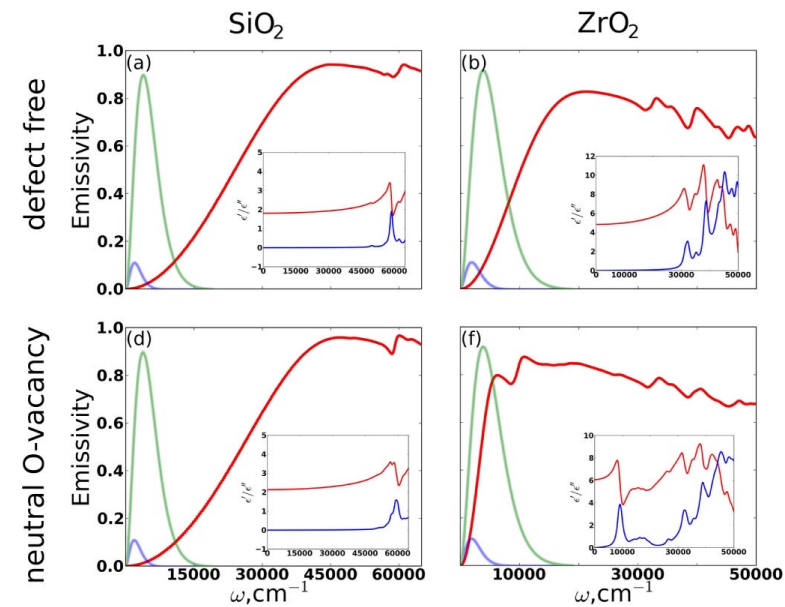
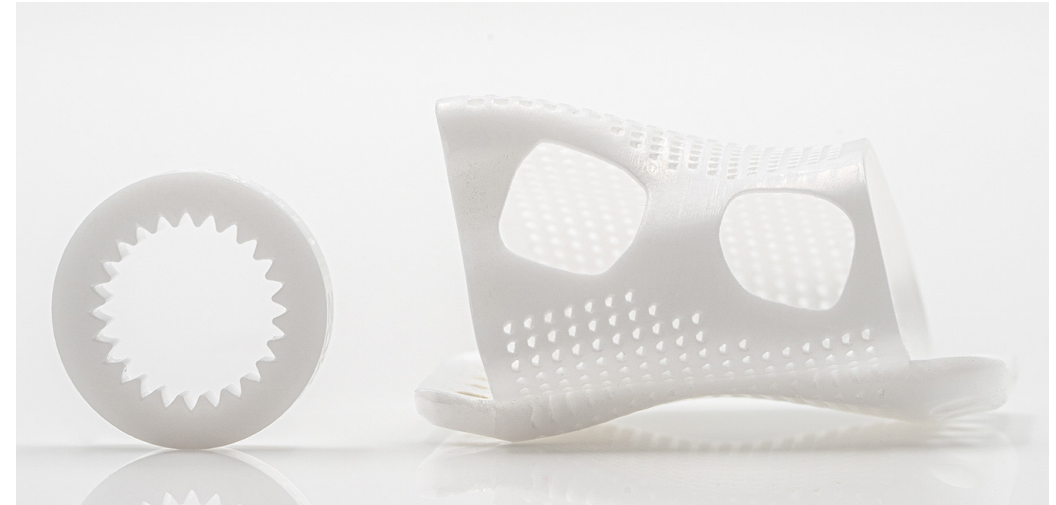
- Machined combustor: $\$1.5/\text{cm}^3$
- SiC cost: $\$0.06/\text{cm}^3$
- TPV cells: $\$0.2/\text{cm}^2$
- TPV power output: $2\text{W}/\text{cm}^2$
- Insulation cost: $\$2000/\text{m}^3$



Challenge #3: Cost-competitive with turbines ✓

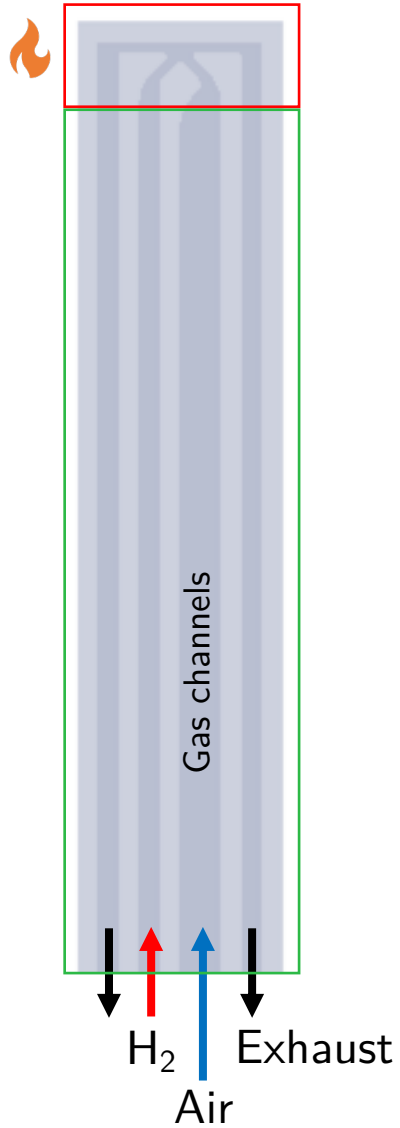
Next steps

- Thermal stresses
- Surface engineering to improve emission
- Device fabrication

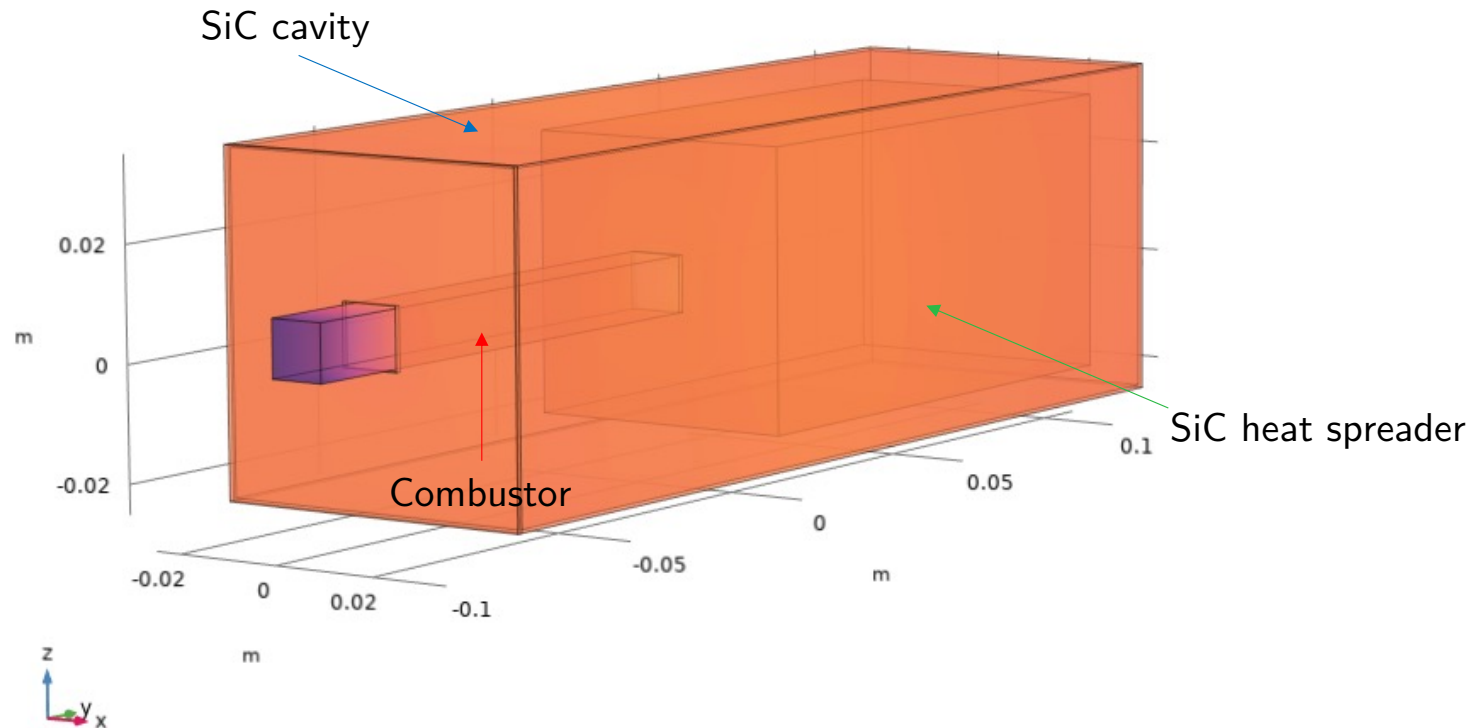


Summary

Combustor design with high-temp materials

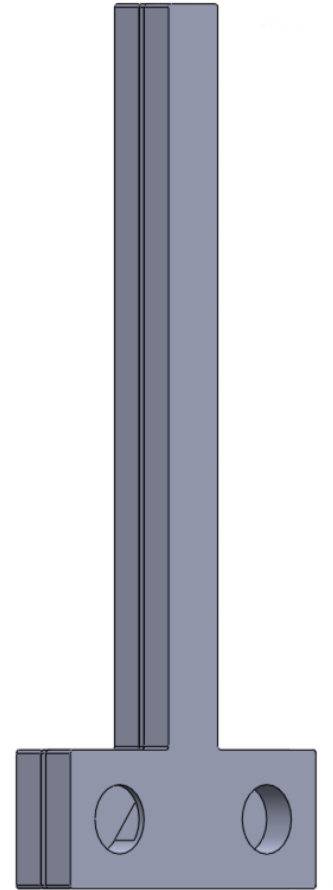


Integration with TPV for scalable power generation



Cost-competitive, carbon-free, high-efficiency alternative to traditional power generation

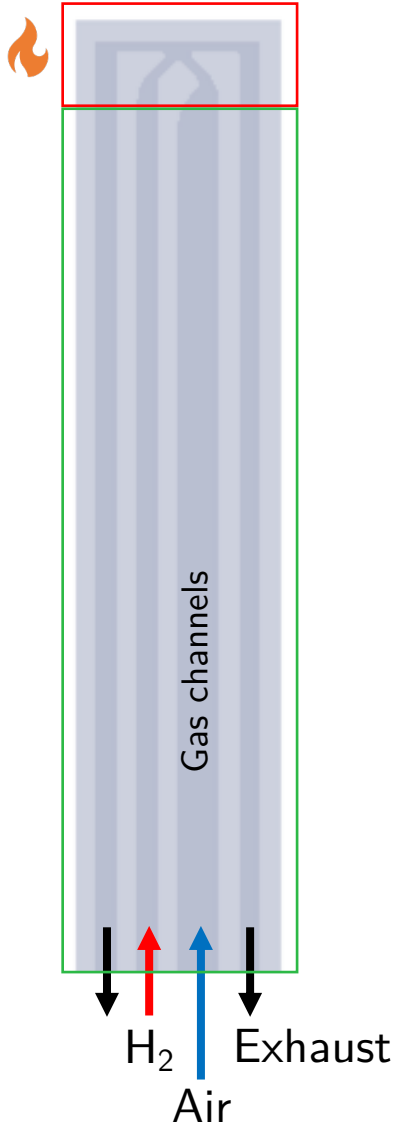
Manufacturability to reduce cost



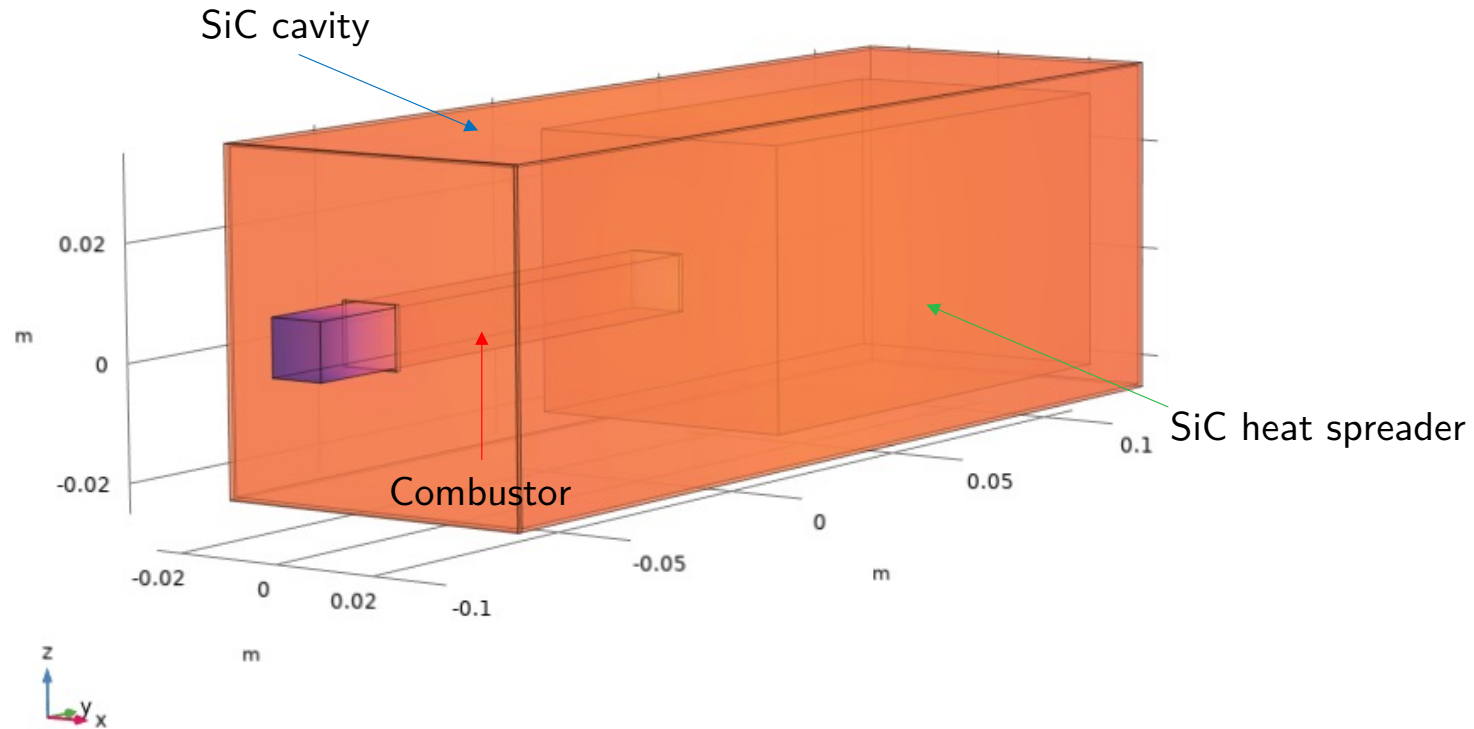
Thanks!

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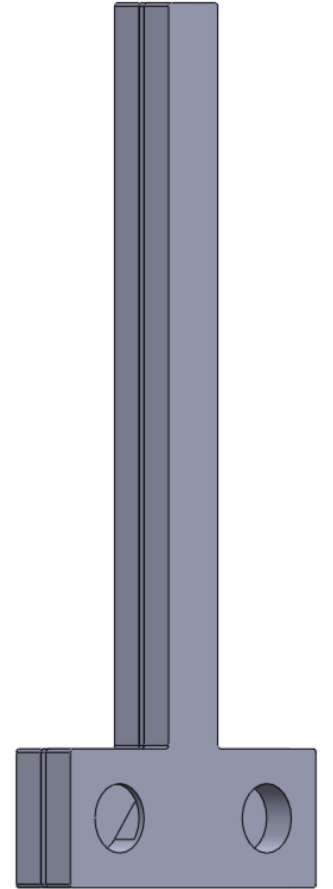
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